



Ultra High Density SiPMs for Challenging Radiation Environments

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Outline

- SiPM radiation damage
- SiPMs for the CMS HE Phase 1 Upgrade
- SiPM goals for the CMS HCAL Phase 2 Upgrade
- SiPM R&D for the CMS Phase 2 Upgrade
- Small cell size (5-12 μm) FBK SiPMs
- Plans for future SiPM R&D

Radiation may cause:

- Fatal SiPMs damage (SiPMs can't be used after certain absorbed dose)
- Dark current and dark count increase (silicon ...)
- Change of the gain and PDE vs. voltage dependence (SiPMs blocking effects due to high electric field induced dark carriers generation-recombination rate)
- Breakdown voltage change

High energy neutrons/protons produce silicon defects which cause an increase in dark count and leakage current in SiPMs:

$$I_d \sim \alpha \cdot \Phi \cdot V \cdot M \cdot k,$$

α – dark current damage constant [A/cm];

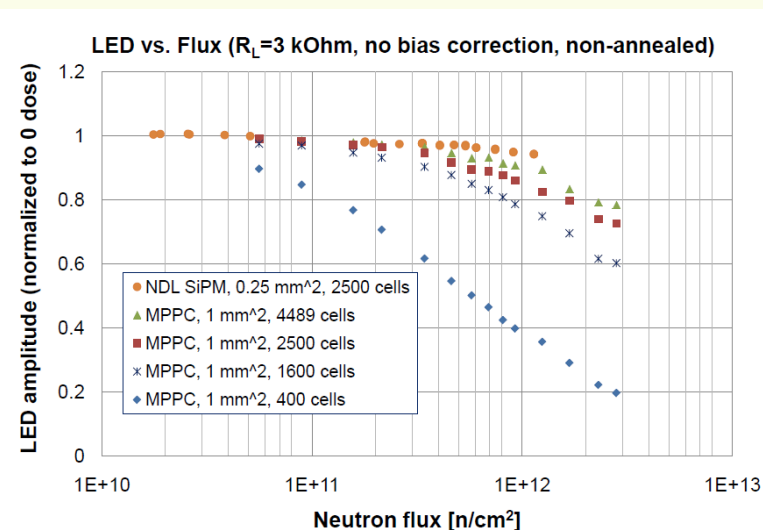
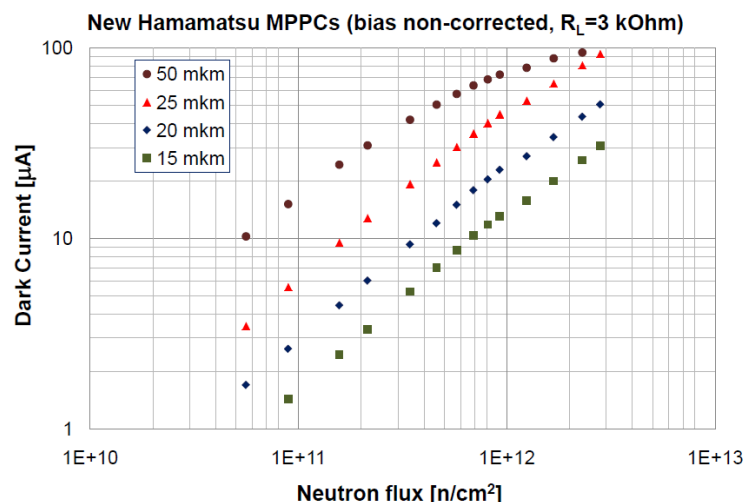
Φ – particle flux [1/cm²];

V – silicon active volume [cm³]

M – SiPM gain

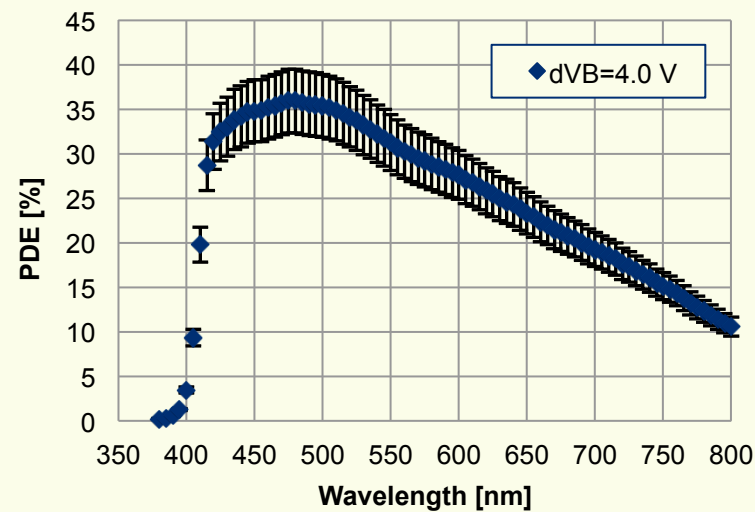
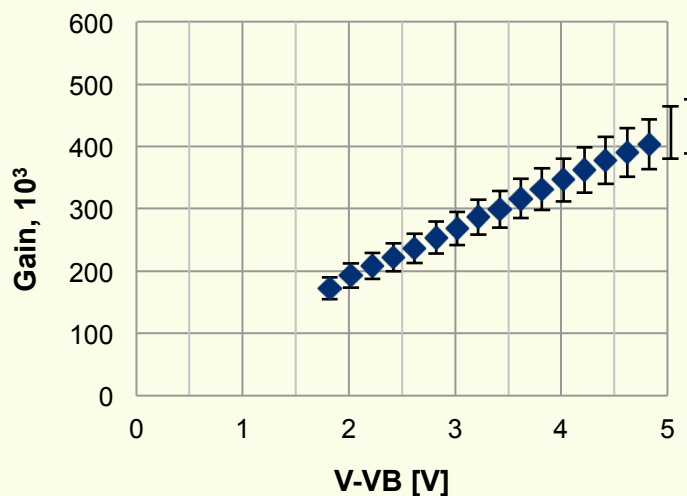
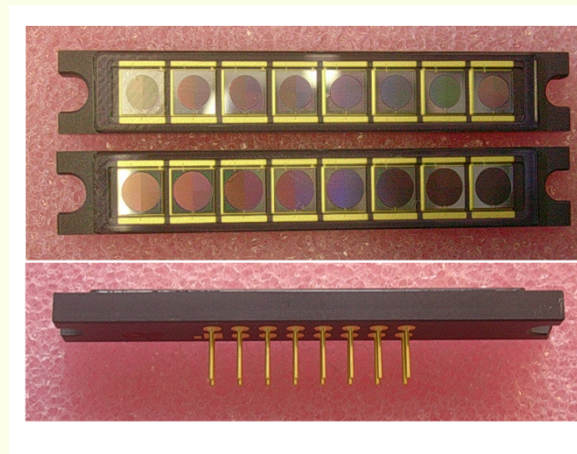
k – NIEL coefficient

$\alpha_{Si} \sim 4 \cdot 10^{-17}$ A*cm after 80 min annealing at T=60 C (measured at T=20 C)

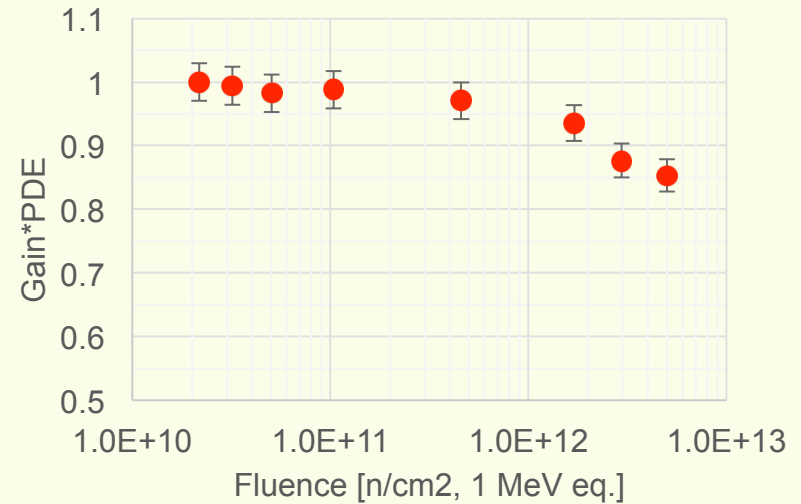
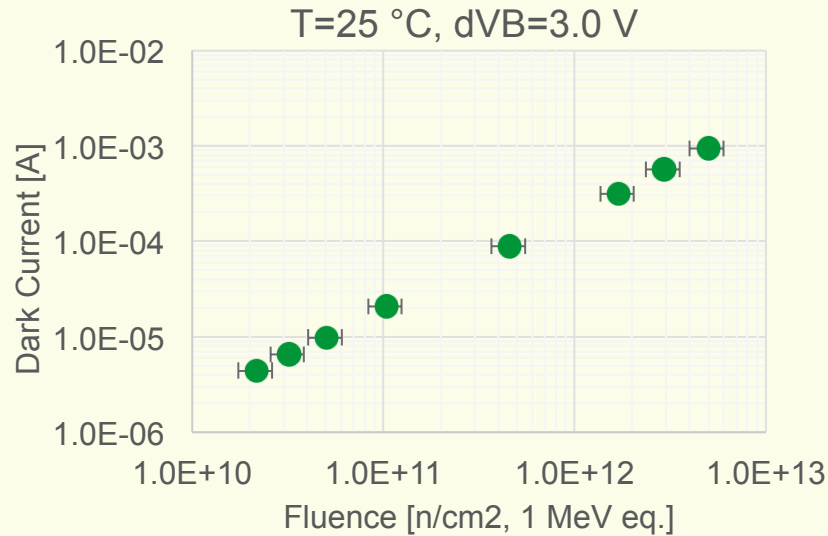


SiPMs with large dynamic range were developed by CMS HCAL SiPM group in cooperation with Hamamatsu (Japan)

- Area: $\sim \varnothing 2.8 \times 3.3$ mm
- Cell pitch: 15 μ m
- PDE(500 nm, dVB=4 V): 35%
- Gain (dVB=4.0 V): 330 000
- ENF(dVB=4.0): ~ 1.2
- Optical X-talk between cells: <20%
- Cell recovery time: ~ 7 ns



HE SiPMs after neutron irradiation



For CMS HE (3000 fb⁻¹): neutron fluence ~1E11 n/cm². SiPM dark current will reach ~20 uA, and signal drop will be <5%.

At 5E12 n/cm² the SiPM dark current reaches ~1 mA (dVB=3.0V) and Gain*PDE drop is ~15%. Most of the signal reduction comes from cell blocking and self-heating effects due to very high dark current.



Goals for the Phase 2 Upgrade

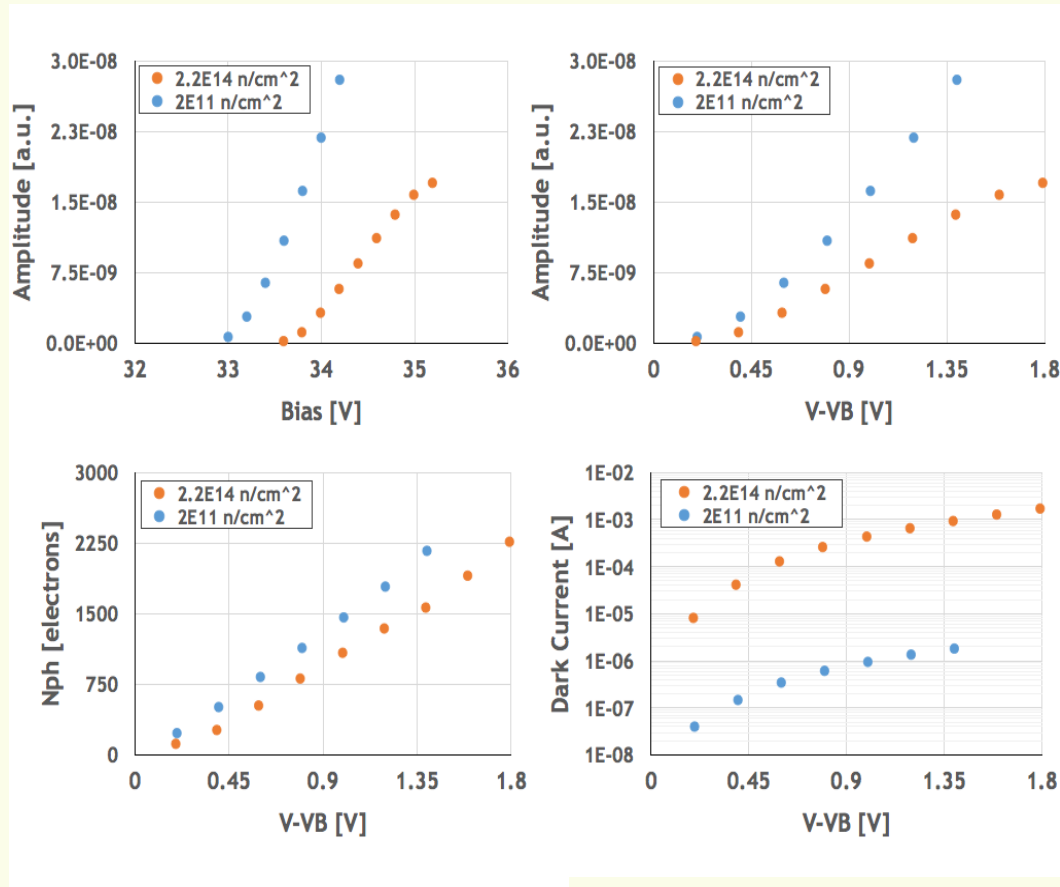
For the CMS Phase 2 Upgrade SiPMs should operate with high PDE~10%, low dark current ($<100 \text{ uA/mm}^2$) and acceptable noise (to see MIP) after neutron fluence up to $1\text{E}15 \text{ n/cm}^2$.

Solution:

- Cell size reduction (5-7 μm cell pitch)
- Small cell recovery time ($<5 \text{ ns}$)
- Low ($-30 \text{ }^\circ\text{C}$) temperature operation

SiPM irradiated up to $2.2 \cdot 10^{14}$ n /cm²

First promising result: FBK SiPM (1 mm², 12 μ m cell pitch) was irradiated with 62 MeV protons up to $2.2 \cdot 10^{14}$ n /cm² (1 MeV equivalent).



We found:

- Increase of V_B : ~ 0.5 V
- Drop of the amplitude (~ 2 times)
- Reduction of PDE (from 10% to 7.5 %)
- Increase of the current (up to ~ 1 mA at $dVB=1.5$ V)
- ENC(50 ns gate, $dVB=1.5$ V) ~ 75 e, rms

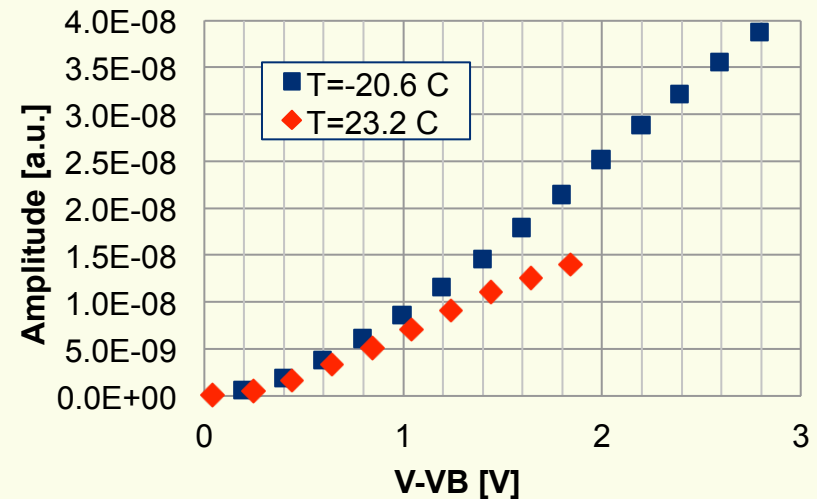
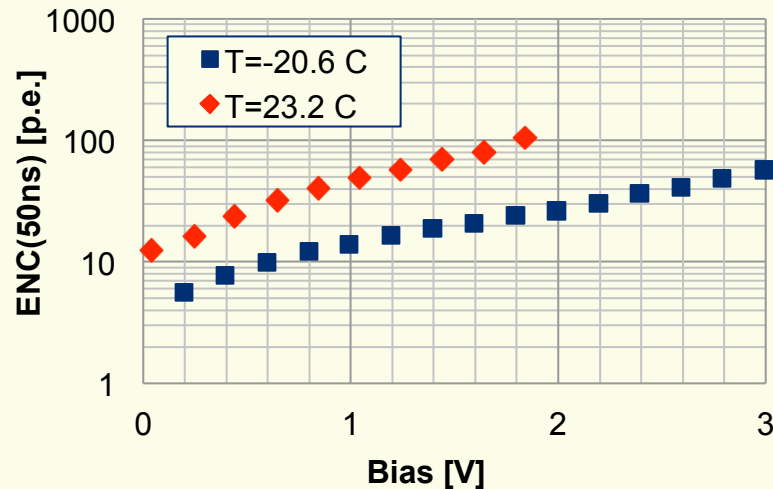
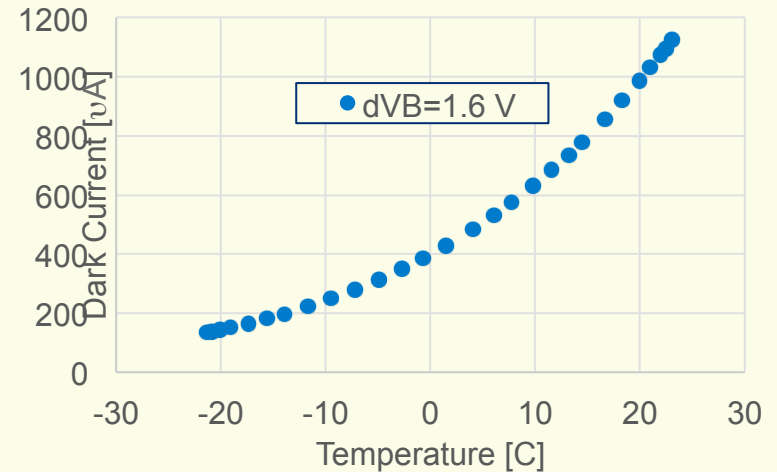
The main result is that SiPM survived this dose of irradiation and can be used as photon detector!

(A.Heering et al., NIM A824 (2016) 111)

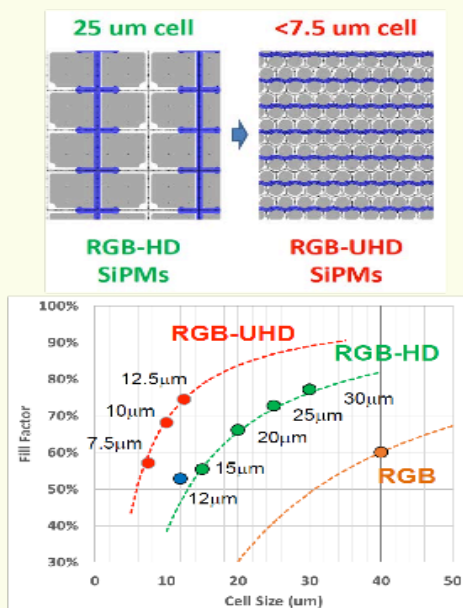
Irradiated SiPM at low $T = -20.6^\circ\text{C}$

FBK 12 micron SiPM after $2.2\text{E}14\text{ n/cm}^2$ at $T = -20.6^\circ\text{C}$:

- A factor of ~ 9 drop of the dark current
- Reduction of noise: ~ 3 times
- Signal response partially recovers



Joint effort with FBK on UHD technology



RGB-HD	
cell size (μm)	cells/mm ²
12	7000
15	4500
20	2500
25	1600
30	1100

↓

RGB-UHD	
cell size (μm)	cells/mm ²
7.5	20530
10	11550
12	7400

FBK UHD Technology

Reduction of all the feature sizes

- Contacts
- Resistor
- ...

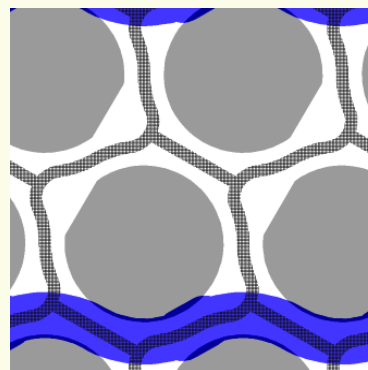
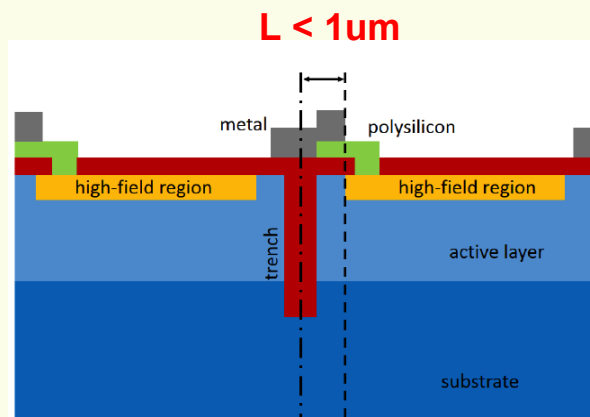
Reduction of the active-to-border distance (L)

Circular active area (smaller cells)

- No corners (with lower field)
- Hexagonal cells arranged in honeycomb configuration

Lower R_q

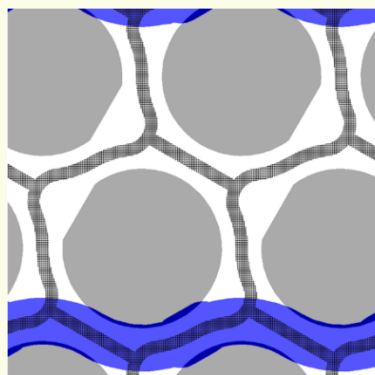
- For even faster recharge



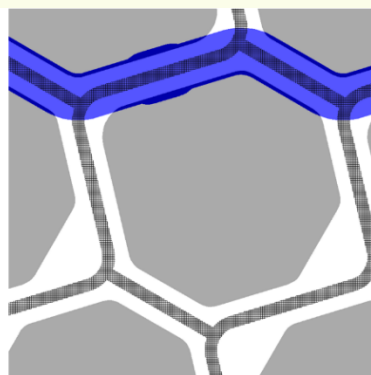
Different layouts for best GF

Cell size (um)	Equivalent square cell (um)	Cell density (cells/mm ²)	Fill Factor (L = 0.75 um)	Fill Factor (L = 1.25 um)
7.5	7	20530	57.1%	40.3%
10	9.3	11550	68.1%	54%
12.5	11.6	7400	74.5%	62.1%

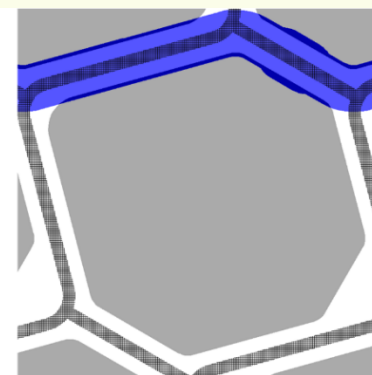
L = 0.75 um



7.5 um



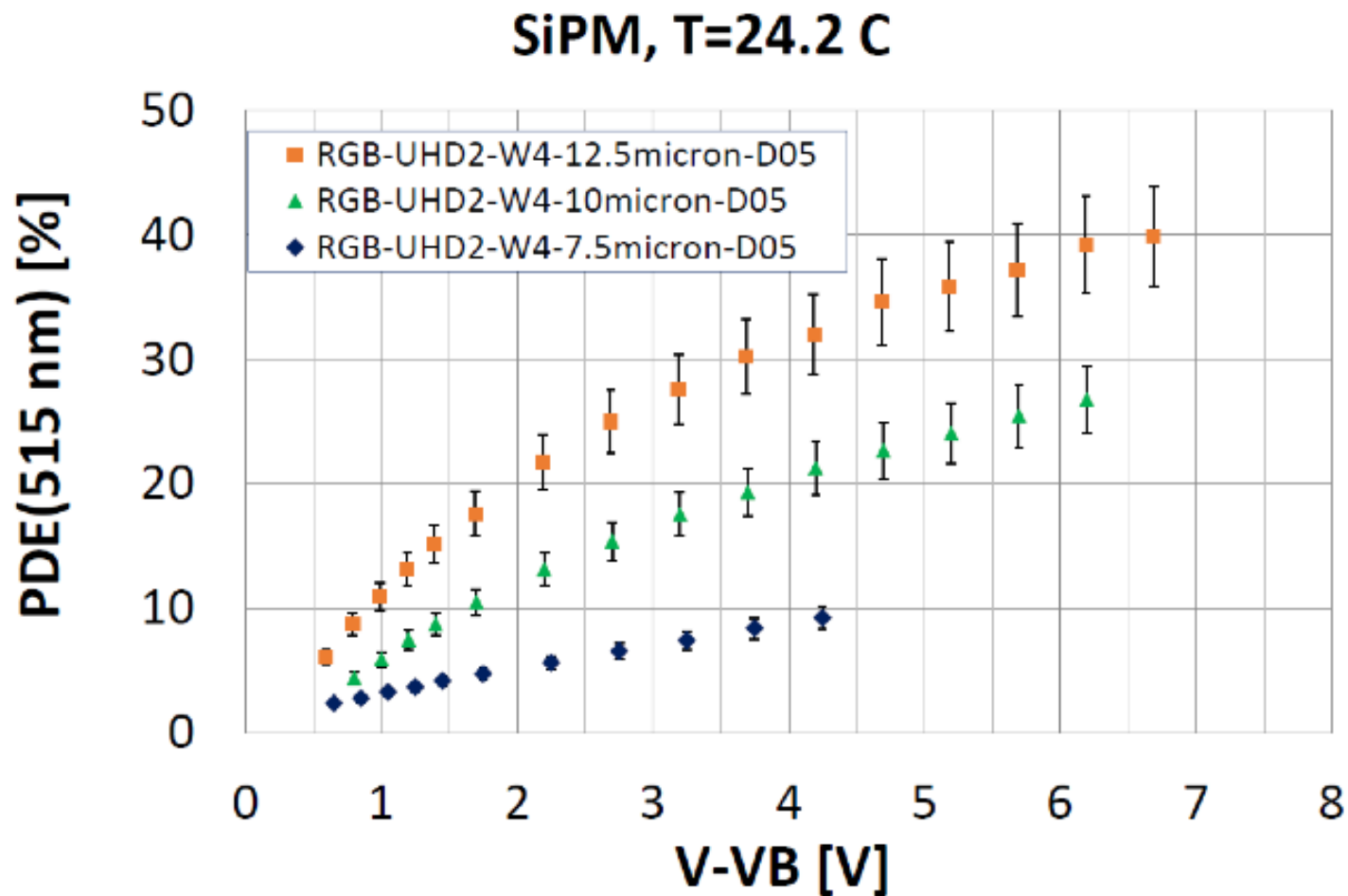
10 um



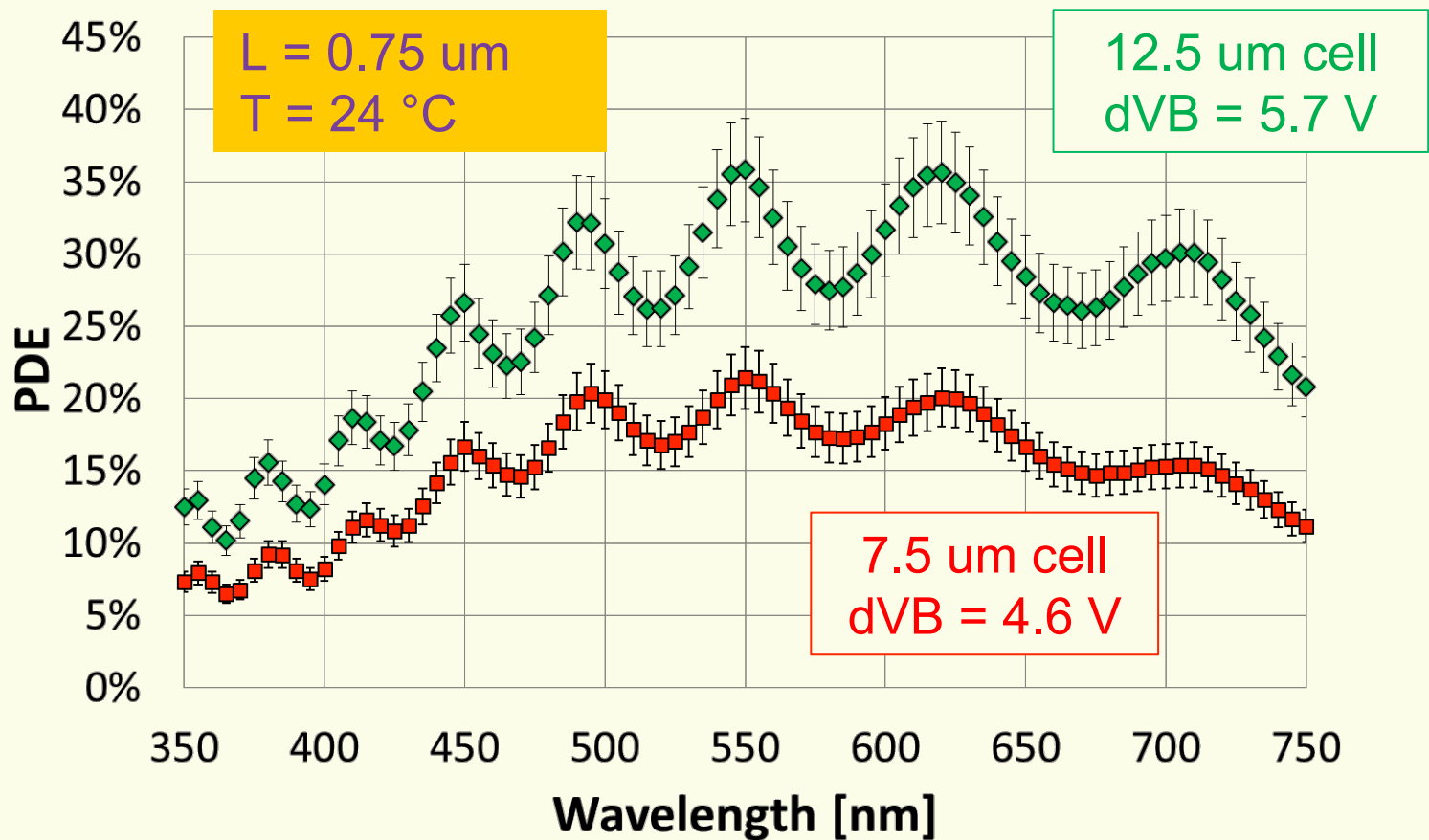
12.5 um

Layout of different microcells.

Cell size vs PDE

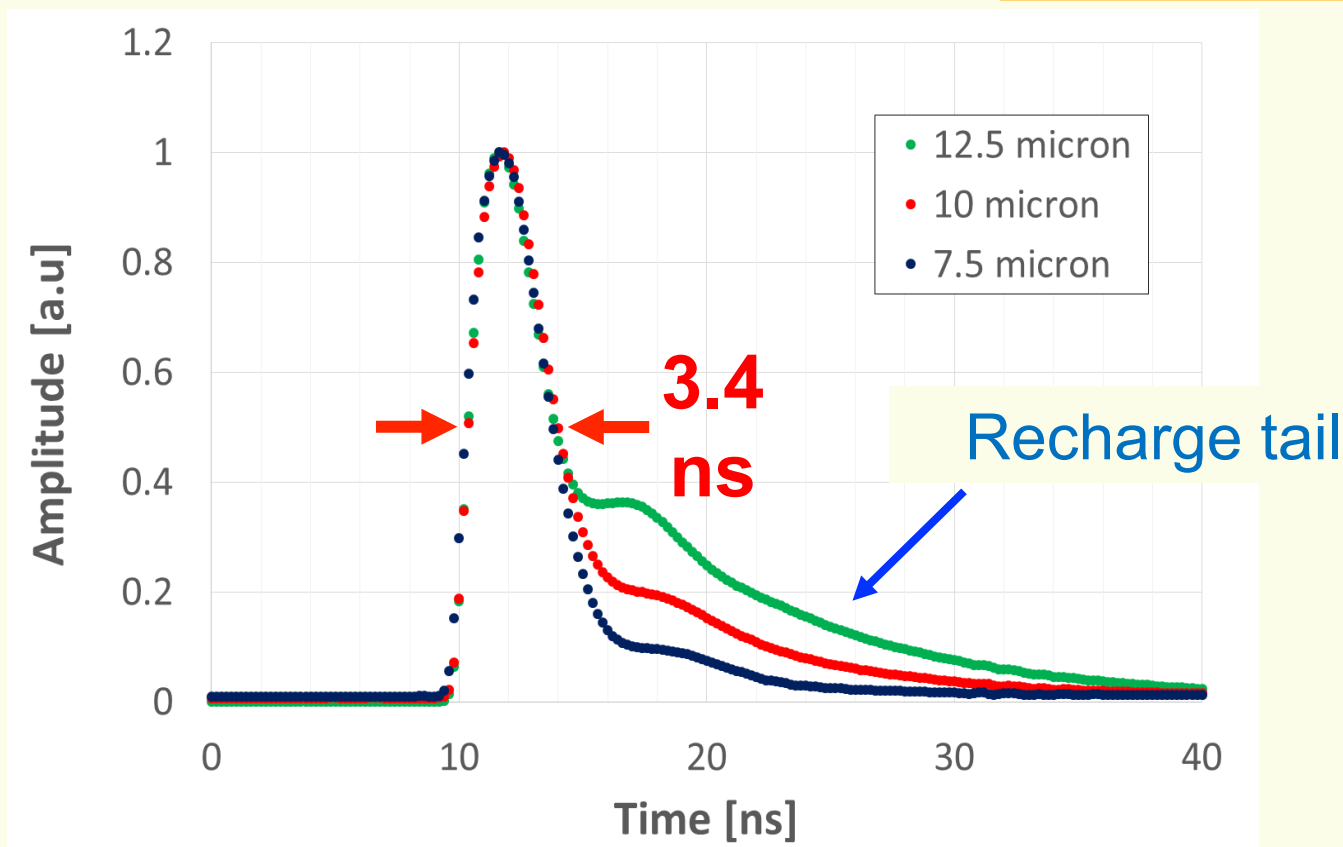


UHD SiPM spectral response



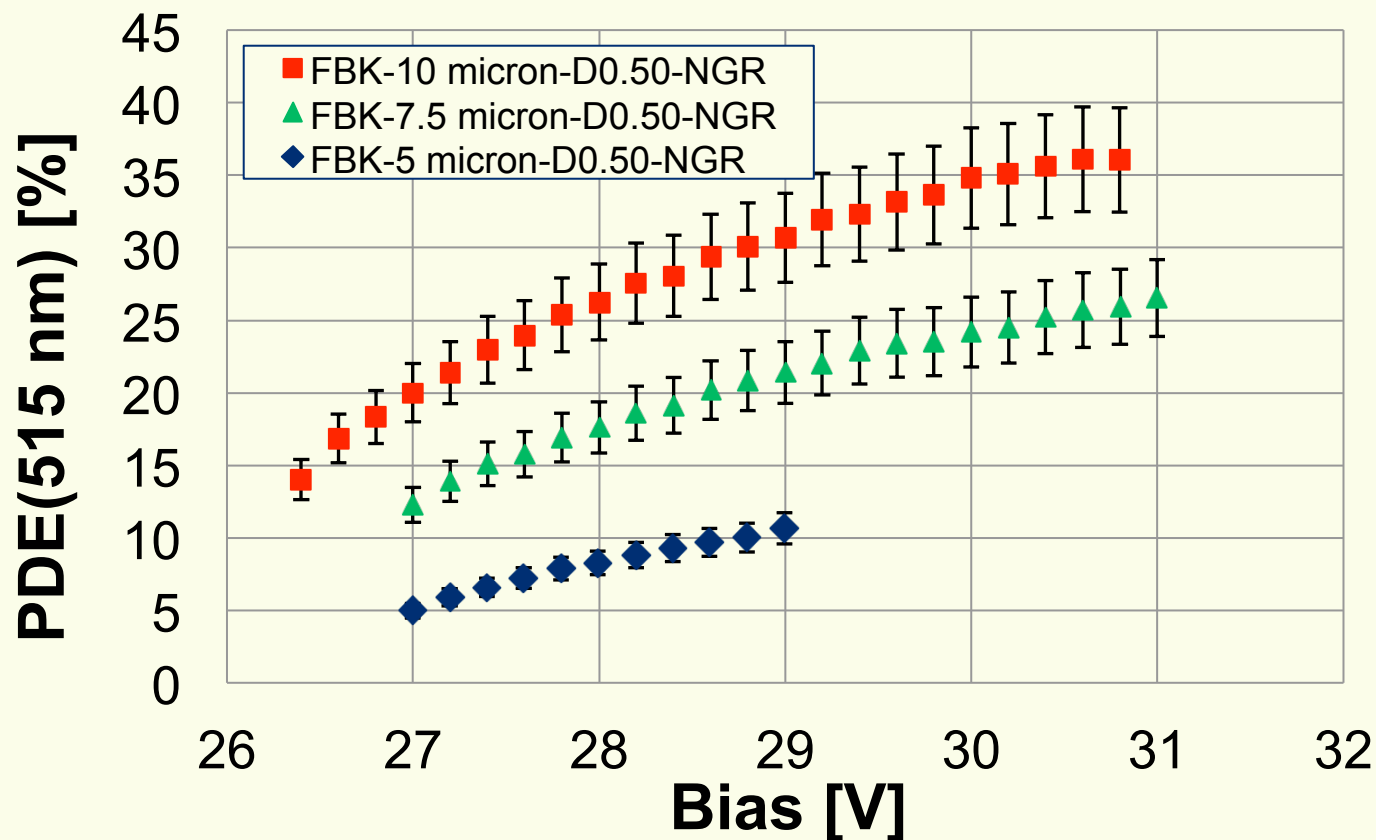
Average response to the laser pulse

500 MHz BW



UHD2: Much higher PDE with New Guard Ring

Optimized guard ring → higher PDE~25% for 7.5 um cell pitch SiPMs





Summary and future plans

Summary.

- Functionality of the UHD technology, with cells sizes of (less than 7.5 μm , 10 μm and 12.5 μm) has been demonstrated.
- Very short recovery time constant: ~ 4 ns (7.5 and 10 μm cells).
- Low gain: 30k / V (7.5 μm cell), 43k / V (10 μm) and 70k / V (12.5 μm).
- High PDE, greater than 25% (7.5 μm) and 40% (12.5 μm).

Future plans.

- Optimization of guard ring structure to increase PDE and reduce gain of 5 μm cell pitch SiPM
 - Electric field engineering to reduce dark noise generation rate
 - Radiation damage studies of different SiPM designs to understand and improve SiPM resistance to radiation
 - Development of UV sensitive devices with small pixels
- Work supported in part by the National Science Foundation through the USCMS Upgrade and Operations Programs and the University of Notre Dame

Back-up: NIEL factor

